



TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, United Kingdom

## Schedule for 2400-CPR-20220115

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20220115 in compliance with EN1090-1:2009 Annex B- Table B.1. It is hereby stated that

Wolf System GmbH Am Stadtwald 20 94486 Osterhofen GERMANY

## Covers Execution Class EXC 3 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process	Parent material groups	Thickness range	Thickness range fillet
(ISO 4063)	(CEN ISO/TR 15608)	butt welds	welds
MMA (111)	Group 1	5mm – 30mm	4mm – 60mm
MAG (135)		N/A	4mm – 30mm
Holing	Material	Thickness Range	
Drill	Group 1	4mm – 60mm	
Plasma		4mm – 30mm	
Punching		4mm – 25mm	
Cutting Methods	Material	Thickness Range	
Sawing	Group 1	4mm – 60mm	
Shearing		4mm – 25mm	
Plasma		4mm – 50mm	
Disc Cutting		4mm – 15mm	
Oxy-Fuel		10mm – 100mm	
Shaping	Material	Thickness Range	
Flame Straightening	Group 1	4mm – 40mm	

Under the responsibility of the Welding Coordinator:

Mr Jens Meyer, International Welding Engineer, for EXC 3.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

First Issue Date: 13/07/2022 Current Issue Date: 13/07/2022 Date of Expiry: 12/07/2025 Emma Freckingham

Head of Company Certification

The validity of the schedule may be confirmed at the web address: www.twicertification.com





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## Certificate of Conformity of the Factory Production Control

2400-CPR-20220115

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

## Structural steel

placed on the market under the name or trade mark of:

Wolf System GmbH Am Stadtwald 20 94486 Osterhofen GERMANY

and produced in the manufacturing plant(s)

Osterhofen, GERMANY

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Methods 1,2, 3b & 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 13 July 2022 and will remain valid until 12 July 2025 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

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/ Emma Freckingham

Head of Company Certification

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